

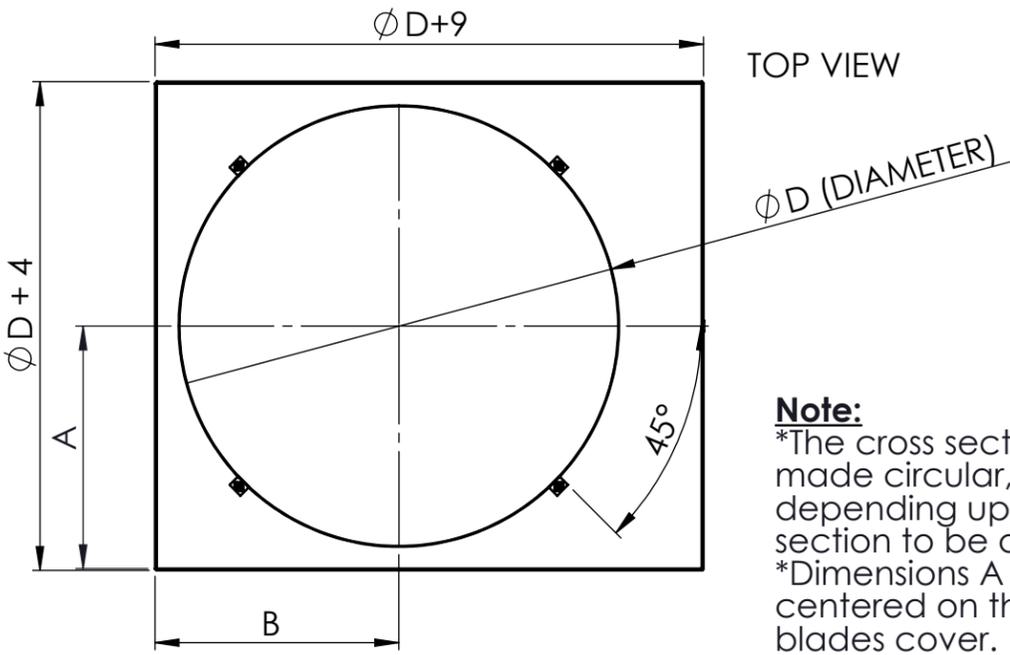
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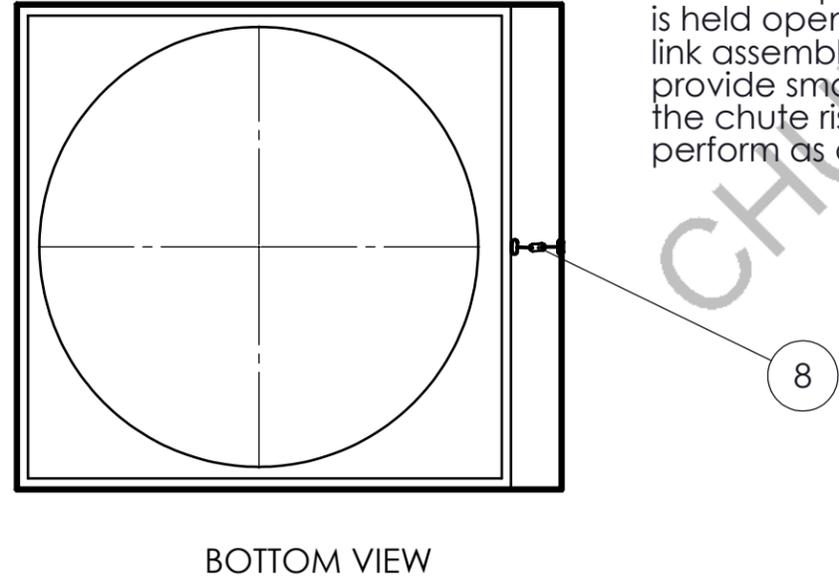
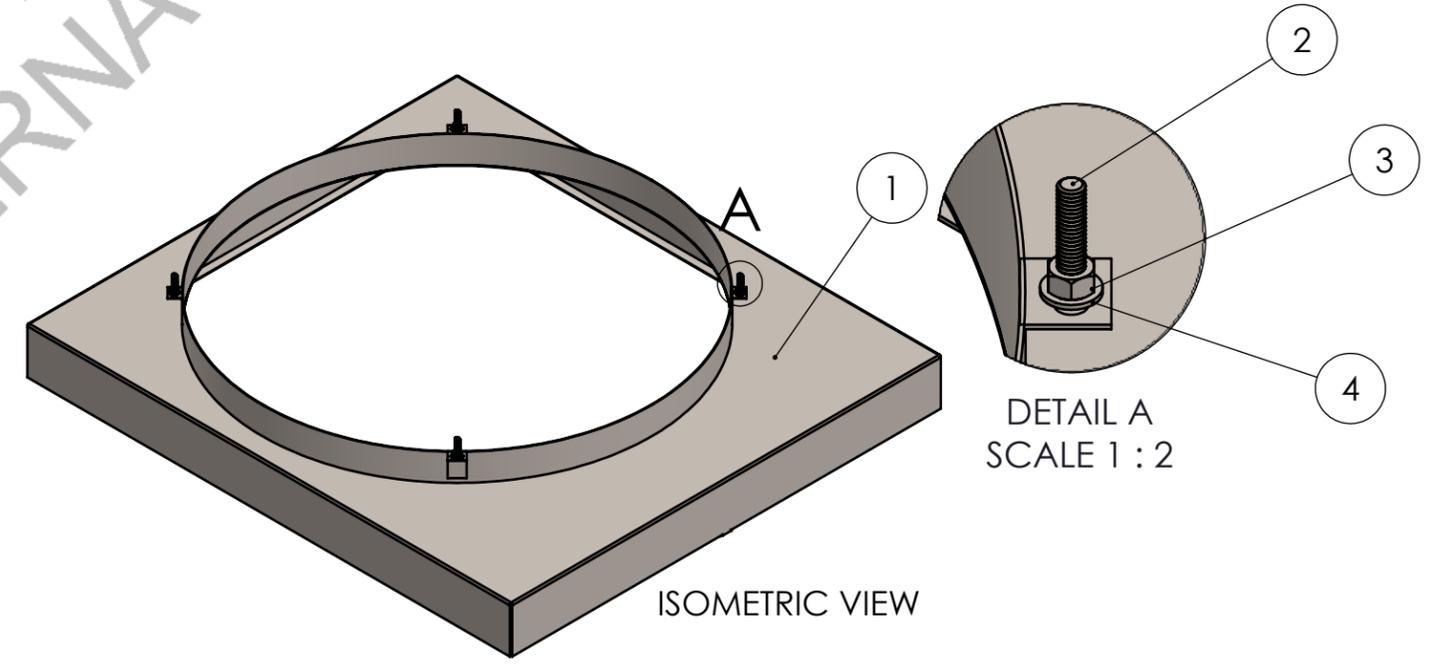
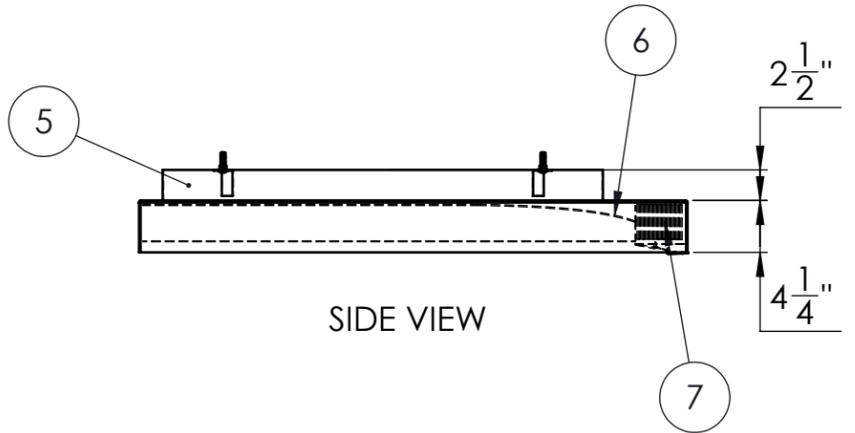
2

1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	## Inch Accordion Door	Ø Diameter Accordion Fire Damper Door	1
2	Round Head Short Square Neck Bolt_ai	5/16"-18 x 1-1/2" Carriage Bolt	4
3	HNUT 0.3125-18-D-S	5/16"-18 Zinc Finish Grade A Hex Nut	4
4	Flat Washer Type A Narrow_ai	5/16" Zinc Finish USS Flat Washer	4
5	Collar		1
6	Spring Strap		1
7	Accordion Blades		1 set
8	Fusible Link	Melts at a temprature of 165°F to close the door in case of fire	1



Note:
 *The cross section of the collar can be made circular, square or rectangular depending upon the chute cross-section to be attached to.
 *Dimensions A and B are typically centered on the surface outside of blades cover.



* The damper bears a 1-1/2 hr UL label is held open by a spring loaded fusible link assembly. This door is intended to provide smoke and fire protection to the chute riser and is not designed to perform as a chute off gate.

UNLESS OTHERWISE SPECIFIED:	NAME	DATE	CHUTES PATENTED CHUTES INTERNATIONAL™ 33 Industrial Park Dr. Waldorf, MD 20602 Phone: (240) 448-5000 Fax: (301) 753-4108 WWW.CHUTES.COM
DIMENSIONS ARE IN INCHES	DRAWN	KASSIE 07/13/22	
TOLERANCES:	CHECKED		
FRACTIONAL ± 1/16 ANGULAR: MACH ± 1° BEND ± 1° BEND-LINE PLACEMENT ± 0.010 THREE PLACE DECIMAL ± 0.100 WELD THICKNESS + 1/16	MFG APPR.		DESCRIPTION: Ø D ACCORDION FIRE DAMPER DOOR
SHEET METAL SPECIFICATIONS Various	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF CHUTES INTERNATIONAL MANUFACTURING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF CHUTES INTERNATIONAL MANUFACTURING IS PROHIBITED.		SIZE B PART ID: AC DOOR REV B
COMMENTS:			DO NOT SCALE DRAWING SCALE: 1:10 SHEET 1 OF 1

4

3

2

1

B

B

A

A