	-				•				
Standard Bottom Hinge Door Dimensions									
Nominal Door Size	Door ID #	Frame Sleeve		Frame Flange		Outside Trim			
		A	B*	С	D	E	F		
15" x 18"	1518BH	15 1/8"	19 3/8"	17 3/4"	21 5/8"	21 1/2"	25 1/8"		
15" x 18" Universal Door	UD1518BH	14 1/2"	17 7/8"	17"	20 1/4"	20 1/4"	23 1/2"		
18" x 18"	1818BH	18 1/8"	19 3/8"	20 3/4"	21 5/8"	24 1/2"	25 1/8"		
21" x 18"	2118BH	21 1/8"	19 3/8"	23 3/4"	21 5/8"	27 1/2"	25 1/8"		
24" x 24" **	2424BH	24 1/8"	25 3/8"	26 3/4"	27 5/8"	31"	31 1/8"		

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*Dimension B Includes Tolerance for Top Plunger, Hinge Screws and Hex Nuts (Screws and Hex Nuts Not Shown in Drawing).

**24" x 24" Bottom-Hinge Doors have Two Cylinder Closers and does not meet 5lbs ADA pull test.

Notes:

- The through-wall rough opening/throat dimensions should be 1/4" larger than the Frame sleeve dimensions (A and B). ٠
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- All Doors are noiseless, self-closing, self-latching, and supplied with an ADA compliant locking lever handle and two keys. With the exception of the frames, all standard doors are made from 430 ROF Stainless Steel material. ٠
- All Doors are UL Labeled: ٠

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- Rated: 1 1/2 hour
- Temperature rise less than 250°F in 30 minutes



Isometric View \square \square

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Side View

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UNLESS OTHERWISE SPECIFIED:		NAM		
DIMENSIONS ARE IN INCHES	DRAWN	KASSI		
TOLERANCES:	CHECKED			
FRACTIONAL ± 1/8 ANGULAR: MACH±1° BEND ±1° BEND-LINE PLACMENT ±0.010	MFG APPR.			
THREE PLACE DECIMAL ±0.125 WELD THICKNESS + 1/16	PROPRIETARY AND CO			
IEET MATERIAL:				
Various	THE INFORMATION CONTAI DRAWING IS THE SOLE PRO INTERNATIONAL MANUFAC			
OMMENTS:				
Door Panel and Trims are 430 ROF Stainless Steel	REPRODUCTION IN PART OI WITHOUT THE WRITTEN PERN CHUTES INTERNATIONAL MA IS PROHIBITED.			
Frame is Mild Steel with a Enamel Painted Finish				

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