| | - | | | | • | | | | |
|---------------------------------------|-----------|--------------|---------|--------------|---------|--------------|---------|--|--|
| Standard Bottom Hinge Door Dimensions | | | | | | | | | |
| Nominal Door Size | Door ID # | Frame Sleeve | | Frame Flange | | Outside Trim | | | |
| | | A | B* | С | D | E | F | | |
| 15" x 18" | 1518BH | 15 1/8" | 19 3/8" | 17 3/4" | 21 5/8" | 21 1/2" | 25 1/8" | | |
| 15" x 18" Universal Door | UD1518BH | 14 1/2" | 17 7/8" | 17" | 20 1/4" | 20 1/4" | 23 1/2" | | |
| 18" x 18" | 1818BH | 18 1/8" | 19 3/8" | 20 3/4" | 21 5/8" | 24 1/2" | 25 1/8" | | |
| 21" x 18" | 2118BH | 21 1/8" | 19 3/8" | 23 3/4" | 21 5/8" | 27 1/2" | 25 1/8" | | |
| 24" x 24" ** | 2424BH | 24 1/8" | 25 3/8" | 26 3/4" | 27 5/8" | 31" | 31 1/8" | | |

3

3

В

Α

*Dimension B Includes Tolerance for Top Plunger, Hinge Screws and Hex Nuts (Screws and Hex Nuts Not Shown in Drawing).

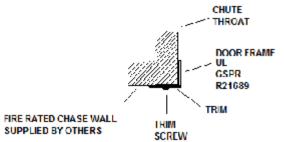
**24" x 24" Bottom-Hinge Doors have Two Cylinder Closers and does not meet 5lbs ADA pull test.

Notes:

- The through-wall rough opening/throat dimensions should be 1/4" larger than the Frame sleeve dimensions (A and B). ٠
- •
- All Doors are noiseless, self-closing, self-latching, and supplied with an ADA compliant locking lever handle and two keys. With the exception of the frames, all standard doors are made from 430 ROF Stainless Steel material. ٠
- All Doors are UL Labeled: ٠

4

- Rated: 1 1/2 hour
- Temperature rise less than 250°F in 30 minutes



Isometric View \square \square

L L

2

 \square

Side View

Co

| UNLESS OTHERWISE SPECIFIED: | | NAM | | |
|--|--|-------|--|--|
| DIMENSIONS ARE IN INCHES | DRAWN | KASSI | | |
| TOLERANCES: | CHECKED | | | |
| FRACTIONAL ± 1/8 ANGULAR: MACH±1° BEND ±1° BEND-LINE PLACMENT ±0.010 | MFG APPR. | | | |
| THREE PLACE DECIMAL ±0.125 WELD THICKNESS + 1/16 | PROPRIETARY AND CO | | | |
| IEET MATERIAL: | | | | |
| Various | THE INFORMATION CONTAI DRAWING IS THE SOLE PRO INTERNATIONAL MANUFAC | | | |
| OMMENTS: | | | | |
| Door Panel and Trims are 430 ROF Stainless Steel | REPRODUCTION IN PART OI WITHOUT THE WRITTEN PERN CHUTES INTERNATIONAL MA IS PROHIBITED. | | | |
| Frame is Mild Steel with a Enamel Painted Finish | | | | |

2

